

S.B.A.M: Senior **B**ad **A**ss **M**achinist (CNC)



Are you – or do you want to be - a **bad ass** machinist/programmer who gets a kick out of massive structures, extreme speeds, chips the size of baseballs and large CNC machinery with over 3000 ft.lbs of torque ??

We're looking for manufacturing ninjas, energetic individuals who are not interested in making small parts, or boring production runs. Problem solvers, builders, creative minds who like to MAKE stuff. BIG, COMPLEX, EXCITING metal structures.

YOU bring the can-do attitude and high personal drive, M&F provides the kick-ass work environment, training and an equally bad ass compensation package and career path.

J.B.A.M.

The Bad Ass Senior CNC Machinist has a solid amount of machining experience and wants to take his skill to a new level. You work independently or closely within a team of programmers, fabricators and operations management to implement kick ass machining strategies. You take on big projects as a fun challenge. You mentor junior machinists and enjoy learning and developing your own skills with new technologies. Career growth possibilities include positions in advanced machining, CAD/CAM programming, operations and leadership.

Essential Functions

- Interpret 2D blue prints and tolerancing (incl. GD&T)
- Use of M-code and G-code
- 3 & 4 axis milling
- Cutting tool and workholding fixture selection and setup
- CNC programming

Competencies/Experience

- “Can Do” attitude, Thorough and Accurate, Team Player
- 5-10 years experience as a machinist or equivalent technical background
- Experience with weldments and/or large part boring/machining is a plus

Position Type / Expected Hours of Work

This is a full-time position.

Typical work hours are Monday through Friday, 6:00 a.m. to 2:30 p.m., 1st shift, or Monday through Thursday 2pm-midnight (4x10), 2nd shift, for a total of 40 hours per week.

Overtime may be required occasionally.